



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1167	8277A 1	END CAP ASSEMBLY, UPPER	1		
2	25	47254	"O" RING, UPPER END CAP	1		2
3	31	62066	ROLLER BEARING, UPPER ENI	1		
4	26	41953	OIL SEAL, UPPER END CAP	1		
5	10	69034	SCREW, UPPR END CAP MOUNT	4		
6	851	7940A 2	CYLINDER BLOCK AND CRANKC.	1		
7	16	68164	STUD, CARBURETOR MOUNTI	2		
8	16	68165	STUD, CRANKCASE TO DRIVE	2	(1-5/8")	
9	16	87901	STUD, CYLINDER BLOCK TO DRI	2	(4-3/8")	
10	16	68166	STUD, CYLINDER BLOCK TO D	2	(2-7/64")	
11	16	68167	STUD, CYLINDER BLOCK TO D	2	(2-9/16")	
12		66517	RESTRICTOR, CYLINDER BLOC	1		
13	17	23784	DOWEL PIN, CRANKCASE TO C	2		
14	17	20323	DOWEL PIN, CYLINDER BLOCK	1		
15	27	55158	GASKET, SEALING - CYLINDER	2		2
16	22	32802	PIPE PLUG, CYLINDER BLOCK	1		
17		62064	BRACKET, STARTER MOTOR	1		
18	10	21339	SCREW, STARTER MOTOR BRAI	2	(1-3/8")	
19	11	29250	NUT, STARTER MOTOR BRACKE	2		
20	10	73657	SCREW, CRANKCASE TO CYLINC	7		
20	10	63328	SCREW, CRANKCASE TO CYLINC	2		
20	10	74824	SCREW, CRANKCASE TO CYLINC	1		
21	1152	7267A 1	END CAP ASSEMBLY, LOWER	1		
22	26	41953	OIL SEAL, LOWER END CAP	2		
23	25	64067	"O" RING, LOWER END CAP	1		2
24	10	63365	SCREW, END CAP TO CYLINDER	3		
25	25	64068	"O" RING, LOWER END CAP SCF	3		2
26	27	85489 1	GASKET, CYLINDER BLOCK TO E	1		
27		55190	PLATE, DIVIDER - EXHAUST MAN	1		
28	27	85488 1	GASKET, BAFFLE PLATE TO EXH	1		2
29		55157	COVER, EXHAUST MANIFOLD	1		
30	10	69092	SCREW, MANIFOLD COVER TO C	1	(1-1/4")	
30	10	69099	SCREW, MANIFOLD COVER TO C	7	(1-3/8")	
31	10	64021	SCREW, ADJUSTING - EXHAUST	2		
32	11	64015	NUT, ADJUSTING SCREW	2		
33		26852	CAP, NYLON - ADJUSTING SCRE	2		
34	1024	9110	COVER, CYLINDER BLOCK	1		
35	27	85490 1	GASKET, CYLINDER BLOCK COV	1		2
36	10	76213	SCREW, CYLINDER BLOCK COVE	10	(1-1/8")	
37		46933A 3	GROUND STRAP, POWERHEAD	2		
38	22	32802	PIPE PLUG, CYLINDER BLOCK C	1		